

Work Order ID 50415

November 12, 2009 7:26:06 AM



Page 1

Item ID: D2712
Revision ID: B
Item Name: Set Screw

Accept



Setup Start



Stop



Start Date: 7/15/09 Start Qty: ~~30.00~~ 500
Required Date: 7/15/09 Req'd Qty: ~~30.00~~ 500
Reference: 500



Cust Item ID:
Customer:

Approvals: Process Plan: CL Date: 09/11/12 Tooling: _____ Date: _____
QC: _____ Date: _____ SPC (Y/N): _____ Date: _____

Run Start



Stop



Sequence ID/ Work Center ID	Operation Description	Set Up/ Run Hours	Draw Number	Draw Rev.	Plan Code	Accept Qty	Reject Qty	Reject Number	Insp. Stamp
Draw Nbr	Revision Nbr								
D2712	Rev B								

100
 PURCHASING 0.00
Purchasing Memo 0.00
Purchasing Issue P/O: 10742 ☐ For Hex Head Set Screw ☐ P/N: 92311A599 as per Dwg D2712 ☐ Thread: 5/16-24UNF Length: 5/8" long SS ☐ Possible Supplier: McMaster ☐ Material release note is required

CL 09/11/12 500

110
 Receive & Inspect for Damage & Mat'l Certs 0.00
Packaging Memo 0.00
Packaging Ensure material release note is attached

CL 09/14/13 (500)

120
 QC6- Inspect dimensions to drawing 0.00
QC Memo 0.00
Quality Control

27 802/11/16

(500) 4
QSP 019

W/O:		WORK ORDER CHANGES					
DATE	STEP	PROCEDURE CHANGE	By	Date	Qty	Approval Chief Eng / Prod Mgr	Approval QC Inspector

Part No: _____ PAR #: _____ Fault Category: _____ NCR: Yes No DQA: _____ Date: _____

Resolution: _____ Disposition: _____ QA: N/C Closed: _____ Date: _____

NCR:		WORK ORDER NON-CONFORMANCE (NCR)						
DATE	STEP	Description of NC Section A	Corrective Action Section B			Verification Section C	Approval Chief Eng	Approval QC Inspector
			Initial Chief Eng	Action Description Chief Eng	Sign & Date			

NOTE: Date & initial all entries

Work Order ID 50415

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November 12, 2009 7:26:06 AM

Item ID: D2712

Accept



Setup Start



Revision ID: B

Stop



Item Name: Set Screw

Start Date: 7/15/09 Start Qty: 30.00



Cust Item ID:

Required Date: 7/15/09 Req'd Qty: 30.00



Customer:

Reference:

Approvals: Process Plan: _____ Date: _____ Tooling: _____ Date: _____

Run Start



QC: _____ Date: _____ SPC (Y/N): _____ Date: _____

Stop

Sequence ID/
Work Center IDOperation
DescriptionSet Up/
Run HoursDraw
NumberDraw
Rev.Plan
CodeAccept
QtyReject
QtyReject
NumberInsp.
Stamp

130

Identify as per dwg & Stock Location: _____

0.00



Packaging

Memo

0.00

Packaging

9/11/16 SP

140

QC21- Final Inspection - Work Order Release

0.00



QC

Memo

0.00

Quality Control

09/11/16 JF
ME
09-11-16

W/O:		WORK ORDER CHANGES					
DATE	STEP	PROCEDURE CHANGE	By	Date	Qty	Approval Chief Eng / Prod Mgr	Approval QC Inspector

Part No: _____ PAR #: _____ Fault Category: _____ NCR: Yes No DQA: _____ Date: _____

Resolution: _____ Disposition: _____ QA: N/C Closed: _____ Date: _____

NCR:		WORK ORDER NON-CONFORMANCE (NCR)						
DATE	STEP	Description of NC Section A	Corrective Action Section B			Verification Section C	Approval Chief Eng	Approval QC Inspector
			Initial Chief Eng	Action Description Chief Eng	Sign & Date			

NOTE: Date & initial all entries

Picklist Print

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Page 1

Work Order ID: 50415

Parent Item: D2712RevB

Parent Item Name: Set Screw


Comments:


Start Date: 7/15/09

Required Date: 7/15/09

Start Qty: 30.00

Required Qty: 30.00

Component Item ID/ Item Name	Replacement Item ID	Mfg/ Purch	Bin Item	Primary Location	Last Location	Route Seq ID	Unit of Measure	Qty on Hand	Remaining Qty To Pick	Qty Issued	Date Issued	Status
92311A599  SET SCREW		Purchased	No			100	Each	0.0000	30.0000 500		7/15/12	

 500 7/15/13 (500)

W/O:		WORK ORDER CHANGES					
DATE	STEP	PROCEDURE CHANGE	By	Date	Qty	Approval Chief Eng / Prod Mgr	Approval QC Inspector

Part No: _____ PAR #: _____ Fault Category: _____ NCR: Yes No DQA: _____ Date: _____

Resolution: _____ Disposition: _____ QA: N/C Closed: _____ Date: _____

NCR:		WORK ORDER NON-CONFORMANCE (NCR)						
DATE	STEP	Description of NC Section A	Corrective Action Section B			Verification Section C	Approval Chief Eng	Approval QC Inspector
			Initial Chief Eng	Action Description Chief Eng	Sign & Date			

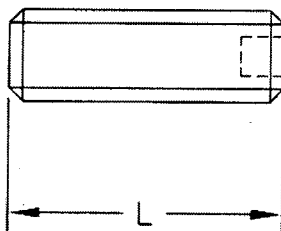
NOTE: Date & initial all entries



DESIGN DS	DRAWN BY CP	DART AEROSPACE LTD HAWKESBURY, ONTARIO, CANADA	
CHECKED <i>[Signature]</i>	APPROVED <i>[Signature]</i>	DRAWING NO. D2712	REV. B SHEET 1 OF 1
DATE 05.05.04		TITLE SET SCREW	SCALE NTS
A	97.11.03	NEW ISSUE	
B	05.05.04	MATERIAL NOW SS ONLY	

05-04-06 *[Signature]*

SHOP COPY
RETURN TO
ENGINEERING
UNCONTROLLED COPY
SUBJECT TO AMENDMENT
WITHOUT NOTICE
WORK ORDER
NO. 50415
0209/11/12



D2712 SET SCREW

- 1) TYPE: HEX SOCKET HEAD SET SCREW
- 2) THREAD: 5/16"-24 (UNF)
- 3) LENGTH: L= 5/8" TO 3/4"
- 4) MATERIAL: STAINLESS STEEL

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Purchase Order
PO10742

Page

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Aurora OH 44202
330-995-5500
cle.sales@mcmaster.com

Dart Aerospace Ltd
1270 Aberdeen St
Hawkesbury ON K6A 1K7
Canada

McMaster-Carr Number
4102488-01

11/12/

Line	Description	Ordered	Shipped	LN:
1	6963A22 T-Handle Torx Driver, T15 Torx Size, 7-29/32" Blade Length, 9" L Overall	3 Each	3	1 - 491 - 03 04 - 59 A22 3 EA
	Unit Price: \$5.56 Extended Price: \$16.68			
2	7509A82 3M Scotch-Weld Rubber and Gasket Adhesive, No. 1300I, 1-Quart Can	4 Each	4	1 - 658
	Unit Price: \$32.95 Extended Price: \$131.80			
3	5105A14 Vise-Grip Plier Clamp, Standard Tips, 2-1/8" Max Opening, 500# Holding Cap	6 Each	6	2 - 482
	Unit Price: \$7.61 Extended Price: \$45.66			
4	92311A599 Type 18-8 Stainless Steel Cup Point Socket Set Screw, 5/16"-24 Thread, 5/8" Length, Packs of 50	10 Packs	10	2 - 696
	Unit Price: \$10.70 Extended Price: \$107.00			

S
02/16/16

Dart Aerospace Ltd

Assembly
Area

14

Cycle

18

Shelf

408

Documents

6

4102488-01 4 009 170

McMASTER-CARR
200 AURORA INDUSTRIAL PARKWAY
AURORA OH 44202

Tracking #: 1Z0301730316077536



HZ-D

EX
HZ

FW1'
11/12
08:55
170

9032232609583



SS-R-0707